



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3202-3
Job Sheet 169354



Part No: D3202-3

Job Qty: 10 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/4/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A new issue 08-04-21 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/3/18	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	10 pcs		1/3/18	0.00	1.25	Waterjet1		SC DAS
120	QC	10 pcs		1/3/18	0.00	0.00	QC8		38
130	HandFinish	10 pcs		1/3/18	0.00	0.87	HandFinish1		2018/01/09/50
140	Powdercoat	10 pcs		1/4/18	0.00	0.44	Powdercoat3		BR/18 DAS-110
150	QC	10 pcs		1/4/18	0.00	0.00	QC3		PD/11 JAN 10 2018
160	Packaging	10 pcs		1/4/18	0.00	0.00	Packaging3		5195A 4718-09-89-ro
170	QC21-SA	10 Ea		1/4/18	0.00	0.00	QC21		21 9-89 JAN 1 2016

Part Op 100 - 1-Cut as per Dwg D3202

Descriptions: 140 - START TIME: 1:30 CVT: 300° FINISH: 2:00 M136370.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M5052H32S.032	16	72	0	0

5023291

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cover	0.380inches + 0.006 - 0.001	0.386 0.379		
2	Cover	0.560inches ± 0.030	0.590 0.530		
3	Cover	3.590inches ± 0.030	3.620 3.560		
4	Cover	2.950inches ± 0.030	2.980 2.920		
5	Cover	0.820inches ± 0.030	0.850 0.790		
6	Cover	74.850inches ± 0.030	74.880 74.820		
7	Cover	75.700inches ± 0.030	75.730 75.670		
8	Cover	0.032inches ± 0.010	0.042 0.022		
9	Cover	4.030inches ± 0.030	4.060		

DART
AEROSPACE
S025331



Cover

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PART NO:
Revision:
Operation:
Change No:

D3202-3

Start up Operation

Mfg Date: 12/19/17
Job No: 169354

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3202-3 Revision: Cover														
170	QC21-SA	S025331	169354	8 Ea	0	S025331	ST195A	Bin	Stock	12/19/2017	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Part Number: M5052H32S.032 Revision: 5052-H32 .032 Sheet														
100	Receive sf	S025330	169354	0 sf	0		MAT023		Stock	12/19/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		8	0									